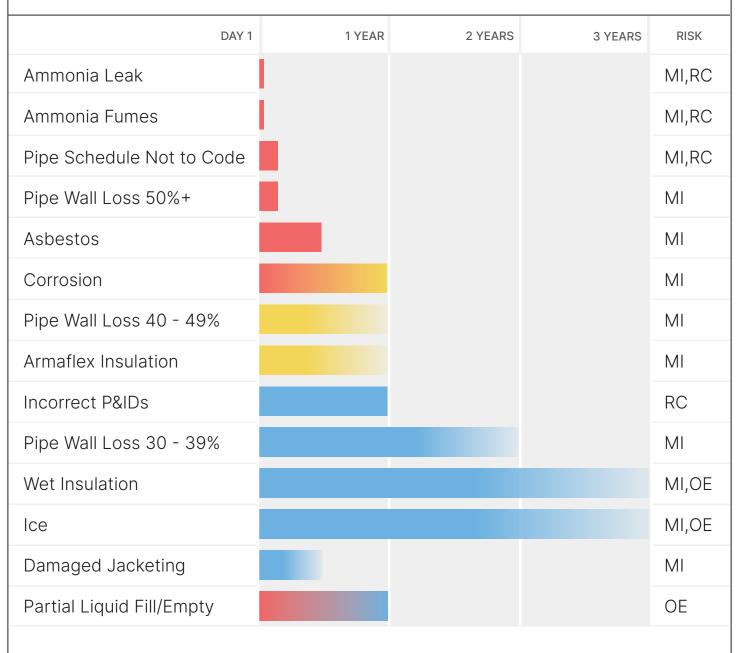
## Ammonia Refrigeration Piping

## **Maintenance Prioritization Timetable**



**Timeframes** from discovery to intervention are recommended maximums based on industry best practices, and range from immediate (day 1) to 3 years depending on severity of risk.

Risk Type Mechanical Integrity (MI); Regulatory Compliance (RC); Operational or Efficiency (OE)

**Priority** Low Moderate High (in some cases 'Critical', needing the immediate attention)